

“METHOD AND CIRCULAR KNITTING MACHINE FOR MANUFACTURING  
TUBULAR KNITTED ARTICLES WITH ONE CLOSED END”

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ABSTACT

The invention concerns a method and a circular machine for manufacturing socks with closed toes with the use of picking-up means placed on several linked sectors, which are movable between an annular position corresponding to the cylinder with needles of the machine and a linear position on two parallel touching lines. The sock is picked-up from the cylinder by the pick-up means in the first position and transferred away from the machine, and while the machine can be restarted, the sock is turned upside down, the linked sectors supporting the pick-up means closed to form to parallel rows and the ends of the sock joined so as to close the toe.

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